Brushless DC Motors

EnduraMax 75s Series Brushless Motor with Integral Drive

75 mm (2.95-inch) BLDC Motor with Integrated Sensorless Digital Drive

Allied Motion's Gen III EnduraMax™ 75s series motors are 75 mm (2.95 in) diameter brushless DC motors that incorporate integrated drive electronics. Patented, sensorless drive technology in the E75s enables variable or fixed speed operation for such applications as blowers, fans, compressors, conveyors, pumps, and similar commercial/ industrial applications.

EnduraMax 75s motors are highly cost-effective, compact, and have high power density. The integrated sensorless drive module is contained in a housing that conforms with the diameter of the motor, making it easy to fit the EnduraMax 75s into blower assemblies.

Compared to brush DC motors, the EnduraMax 75s is quieter, has much longer service life, and needs no maintenance, making it the right choice to replace DC motors in mobile HVAC, equipment modernization, and new design applications.

Standard EnduraMax 75s winding voltage choices are 12, 24 and 48 VDC, making these motor-drives particularly suited for battery-fed applications. (Alternate winding voltages available via special order.) The E75s provides continuous shaft power up to 245 W and rated torque of up to 0.85 Nm.

As always with Allied Motion products, custom design versions are available to exactly match application requirements.

Features & Benefits

- Three standard frame lengths with rated, continuous output power up to 245 W
- 12, 24 or 48 VDC winding voltage selections – ideal for battery-powered applications
- Continuous rated torque of up to 0.85 Nm (120 oz-in) and rated speed of up to 4900 RPM
- Wide 20:1 speed control range
- All-digital integrated drive electronics module simplifies wiring
- 0 - 10 V standard analog speed command input
- I/O: 1 direction input and 1 speed/ status output
- Externally visible status LED
- 5/16-inch cold-rolled steel shaft
- Heavy-duty ball bearings
- Drive electronics protection, including reverse voltage
- IP50 protection level
- Automotive-class drive protection (over-voltage, voltage reversal)
- Class F (155 °C) rated winding

Options & Accessories

- Body-size round end frame (shaft end) instead of square end frame
- 9 or 10 mm diameter shaft
- Non-isolated, J1939 CAN with custom or Allied Motion's standard J1939 protocol
- Low power drive "sleep" mode (available with CAN option only)
- 2-wire input—control the EnduraMax like a DC motor
- PWM speed control
- Potentiometer speed control
- Tailored winding designs to optimize performance
- Customized analog command input voltage ranges
- Sealed ball bearings
- Stainless steel shaft
- IP65 protection level
- Customized shaft, and/or mounting to match application requirements
- Alternate winding voltages available via special order
- Motor winding over-temperature protection
- Sinking and sourcing inputs
- Separate motor-enable input

- Brushless DC motor with integrated drive for torque or speed control applications
- Rated speed up to 4900 RPM
- Continuous output of up to 245 W and 0.85 Nm (120 oz-in)

Issued: October 14, 2015

Brushless DC Motors

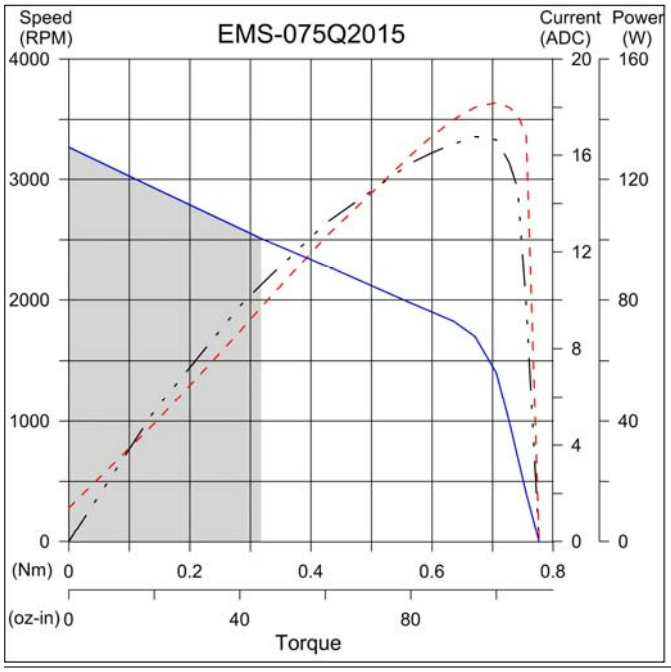
EnduraMax 75s Series Brushless Motor with Integral Drive

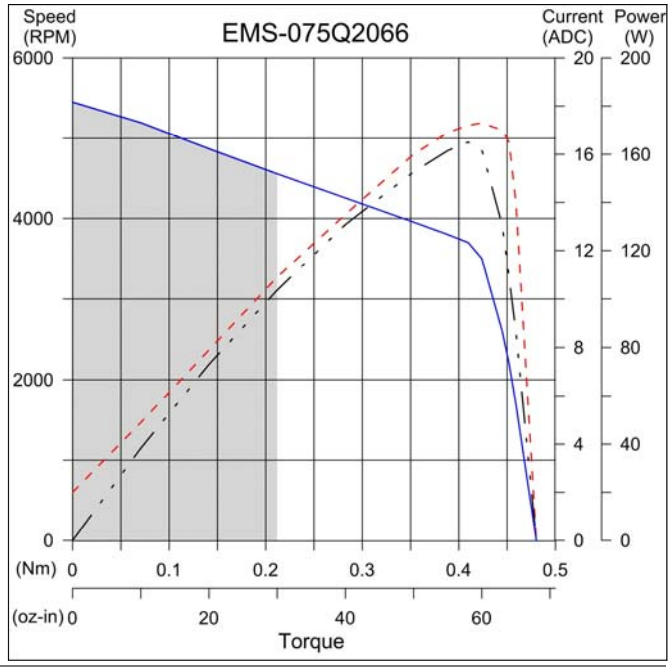
SPECIFICATIONS (2-STACK MODELS)

	EMS-075Q2015	EMS-075Q2066	EMS-075R2016	EMS-075R2017	EMS-075G2016	EMS-075G2017
	Low Speed	High Speed	Low Speed	High Speed	Low Speed	High Speed
DC Input Voltage [VDC ± 15%]	12		24		48	
Rated Cont. Torque [Nm (oz-in)]	0.32 (45)	0.21 (30)	0.35 (50)	0.25 (35)	0.43 (60)	0.35 (50)
Peak Torque [Nm (oz-in)][1]	0.71 (100)	0.42 (60)	1.13 (160)	0.64 (90)	1.13 (160)	1.27 (180)
Rated Speed [RPM]	2500	4600	2600	4900	2400	4550
No-load Speed [RPM]	3200	5300	3350	5650	3100	5200
Rated Cont. Power [W (HP)][2]	85 (0.11)	100 (0.13)	100 (0.13)	140 (0.19)	110 (0.14)	170 (0.23)
DC Input Current [ADC]	11.0	11.0	6.6	8.3	3.4	5.0
Power Derating Above 23°C [W/°C (W/°F)]	0.48 (0.27)	0.96 (0.53)	0.46 (0.25)	1.70 (0.94)	0.89 (0.50)	1.71 (0.95)
Motor Rotor Inertia [E-5 kg-m² (oz-in-sec²)]	1.56 (0.0022)					
Weight [kg (lb)]	0.83 (1.82)					
Available Control Modes	Open-loop speed control "OLV" mode (standard), current mode, and velocity mode					
Amplifier Type	PWM (20 kHz) 4-quadrant control					
Current (Torque) Loop Type	DQ PI, 100 µs update time					
Velocity Loop	PID / PDF 200 µs update time					
Standard Analog Input	0 to +10.0 VDC, 10kΩ, 12-bit resolution					
Standard Digital I/O	• Reverse direction input: +3 to +60 V (high); 0 to +0.5 V (low) at 3 mA nominal draw, sourcing • Speed/status output: open collector, +60 V max., 100 mA max. sink					
Speed / Status Output	• Speed monitor: 9 pulses per motor revolution • Drive over-temperature fault: 25% duty-cycle at 10 Hz • Bus under-voltage or over-voltage fault: 50% duty-cycle at 10 Hz • Stall or short-circuit fault: 75% duty cycle at 10 Hz				• Other fault: 100% duty cycle • Disabled: 0 V (nominal) output • Externally visible status LED notifies user of motor condition	
Standard Protection Features	• I²T current foldback • Over-voltage detection[3] • Short-circuit protect		• Reverse polarity protect • Load dump protect • Drive over-temperature protect		• IP50 protection level • Locked rotor protect (disabled after three failed start attempts)	
Optional Drive Configuration Features (Contact Allied Motion for Details)	• Customized analog command input voltage ranges • Motor winding over-temperature protect		• Sinking and sourcing inputs • Separate motor-enable input • IP65 protection level • 2-wire input		• PWM speed control • Non-isolated, J1939 CAN input[4] • Potentiometer speed control • And more...	
Ambient Storage Temperature	-40 to 125 °C (-40 to 257 °F)					

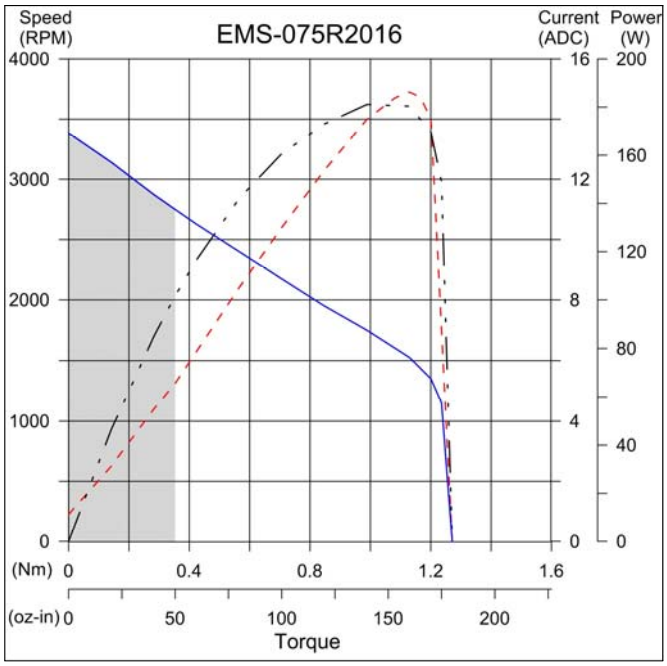
(1) Maximum of 4 sec.
(2) With motor mounted to aluminum plate 200 x 200 x 10 mm (8 x 8 x 0.375 in) at 23 ºC (derate motor power above 23 ºC ambient temperature)
(3) The user is responsible for checking the details of their power source to determine its ability to accept regenerated energy if produced by the user's system
(4) The user is responsible for providing CAN isolation if required by the user's system. Available with custom or Allied Motion's standard J1939 protocol

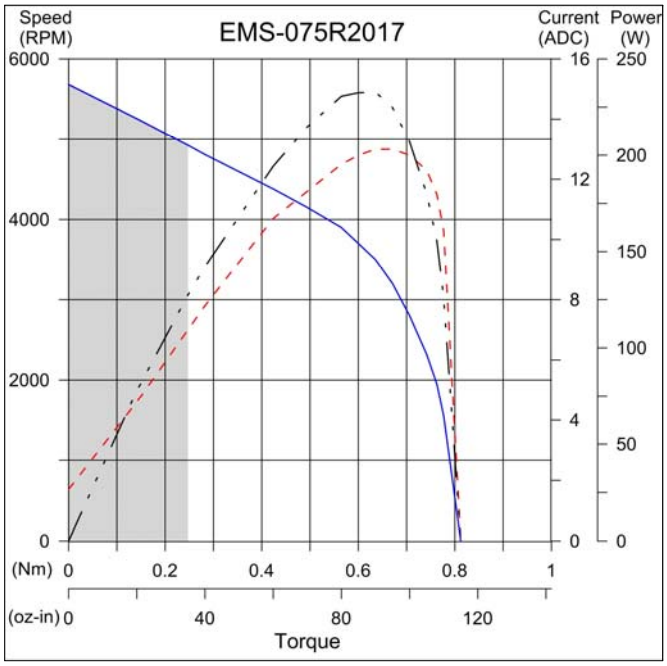
PERFORMANCE (2-STACK MODELS)

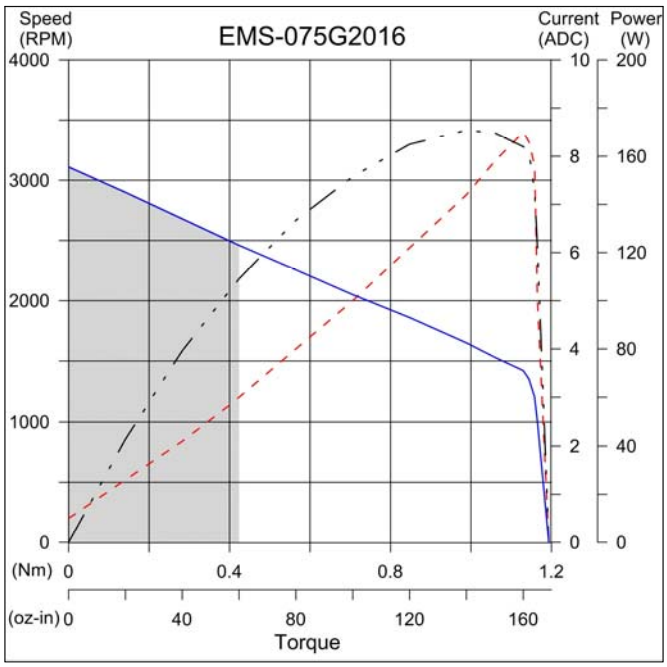


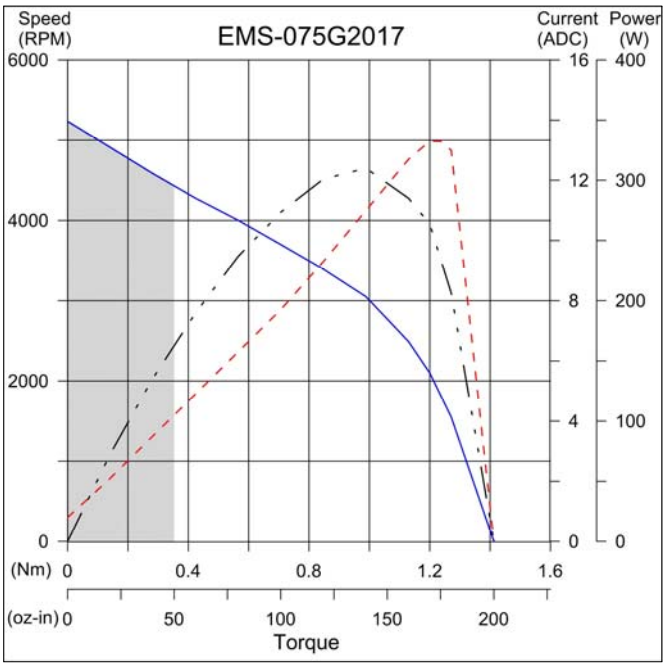


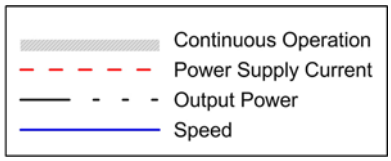
PERFORMANCE (2-STACK MODELS)











Brushless DC Motors

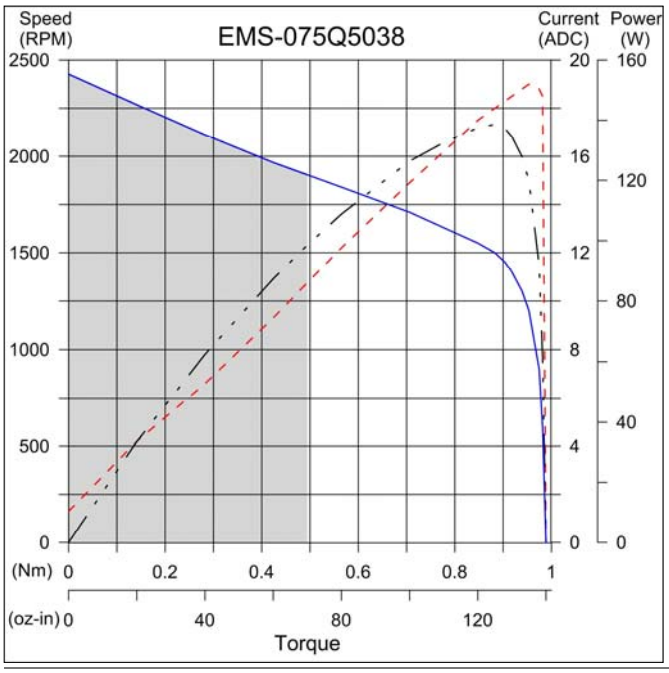
EnduraMax 75s Series Brushless Motor with Integral Drive

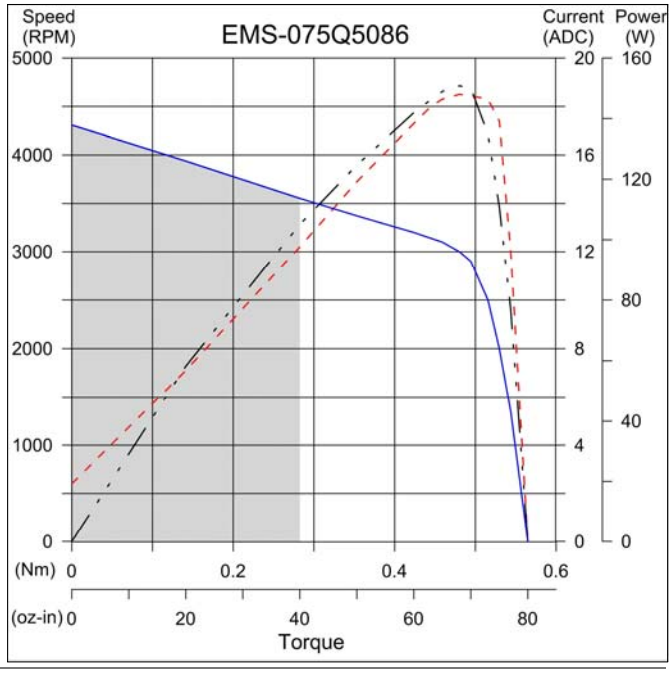
SPECIFICATIONS (5-STACK MODELS)

	EMS-075Q5038	EMS-075Q5086	EMS-075R5039	EMS-075R5040	EMS-075G5039	EMS-075G5040
	Low Speed	High Speed	Low Speed	High Speed	Low Speed	High Speed
DC Input Voltage [VDC ± 15%]	12		24		48	
Rated Cont. Torque [Nm (oz-in)]	0.49 (70)	0.28 (40)	0.56 (80)	0.42 (60)	0.63 (90)	0.46 (65)
Peak Torque [Nm (oz-in)](1)	0.95 (135)	0.49 (70)	1.59 (225)	0.85 (120)	1.84 (260)	1.98 (280)
Rated Speed [RPM]	1900	3600	2000	3750	2200	3800
No-load Speed [RPM]	2400	4250	2550	4200	2650	4200
Rated Cont. Power [W (HP)](2)	100 (0.13)	110 (0.14)	120 (0.16)	165 (0.22)	150 (0.20)	190 (0.25)
DC Input Current [ADC]	12.1	13.1	7.1	9.1	4.3	5.0
Power Derating Above 23°C [W/°C (W/°F)]	0.55 (0.30)	1.23 (0.68)	0.68 (0.38)	1.69 (0.94)	1.22 (0.68)	3.13 (1.74)
Motor Rotor Inertia [E-5 kg-m² (oz-in-sec²)]	2.48 (0.0035)					
Weight [kg (lb)]	1.11 (2.44)					
Available Control Modes	Open-loop speed control "OLV" mode (standard), current mode, and velocity mode					
Amplifier Type	PWM (20 kHz) 4-quadrant control					
Current (Torque) Loop Type	DQ PI, 100 µs update time					
Velocity Loop	PID / PDF 200 µs update time					
Standard Analog Input	0 to +10.0 VDC, 10kΩ, 12-bit resolution					
Standard Digital I/O	• Reverse direction input: +3 to +60 V (high); 0 to +0.5 V (low) at 3 mA nominal draw, sourcing • Speed/status output: open collector, +60 V max., 100 mA max. sink					
Speed / Status Output	• Speed monitor: 9 pulses per motor revolution • Drive over-temperature fault: 25% duty-cycle at 10 Hz • Bus under-voltage or over-voltage fault: 50% duty-cycle at 10 Hz • Stall or short-circuit fault: 75% duty cycle at 10 Hz				• Other fault: 100% duty cycle • Disabled: 0 V (nominal) output • Externally visible status LED notifies user of motor condition	
Standard Protection Features	• I²T current foldback • Over-voltage detection(3) • Short-circuit protect		• Reverse polarity protect • Load dump protect • Drive over-temperature protect		• IP50 protection level • Locked rotor protect (disable after three failed start attempts)	
Optional Drive Configuration Features (Contact Allied Motion for Details)	• Customized analog command input voltage ranges • Motor winding over-temperature protect		• Sinking and sourcing inputs • Separate motor-enable input • IP65 protection level • 2-wire input		• PWM speed control • Non-isolated, J1939 CAN input(4) • Potentiometer speed control • And more...	
Ambient Storage Temperature	-40 to 125 °C (-40 to 257 °F)					

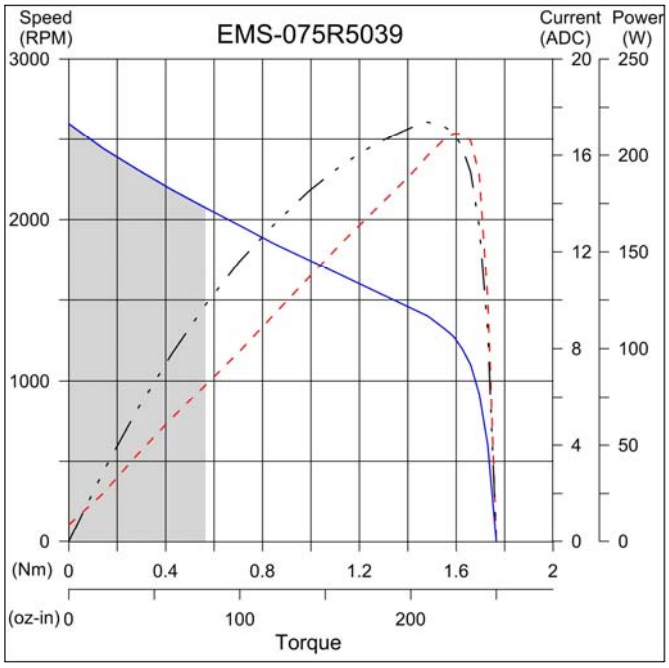
(1) Maximum of 4 sec.
(2) With motor mounted to aluminum plate 200 x 200 x 10 mm (8 x 8 x 0.375 in) at 23 ºC (derate motor power above 23 ºC ambient temperature)
(3) The user is responsible for checking the details of their power source to determine its ability to accept regenerated energy if produced by the user's system
(4) The user is responsible for providing CAN isolation if required by the user's system. Available with custom or Allied Motion's standard J1939 protocol

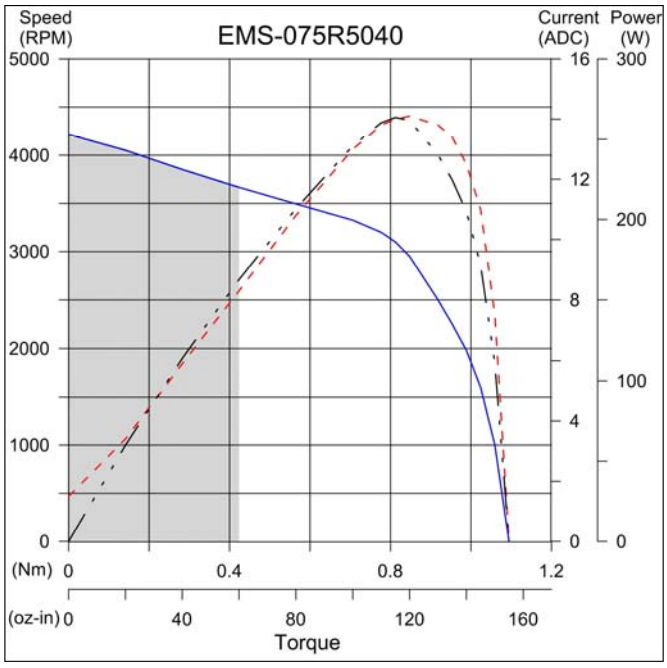
PERFORMANCE (5-STACK MODELS)

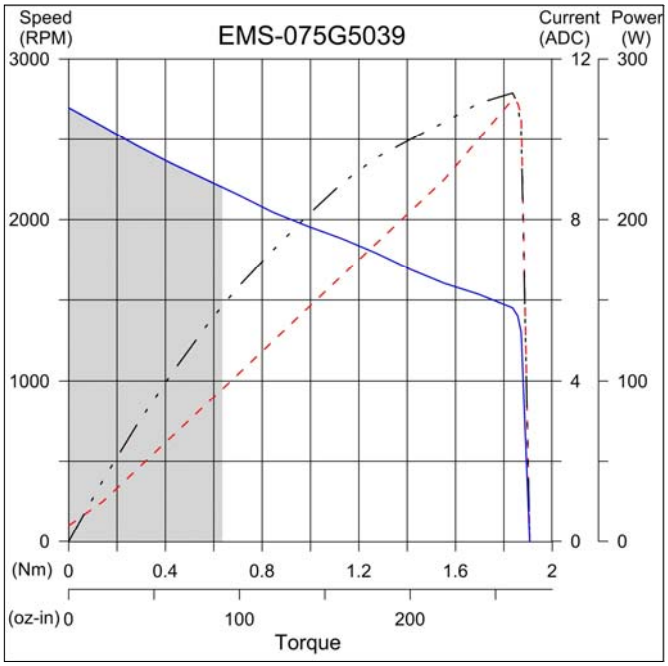


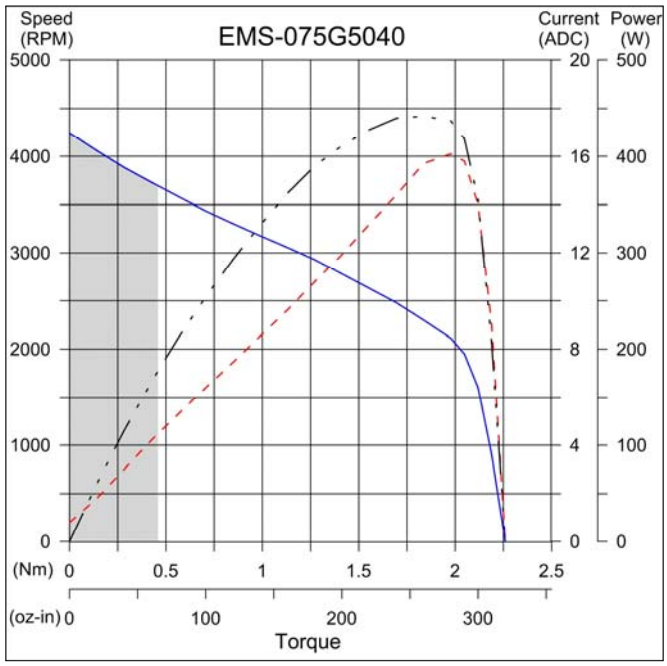


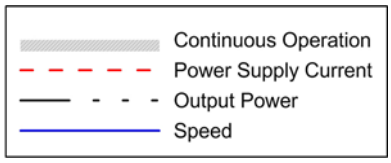
PERFORMANCE (5-STACK MODELS)











Brushless DC Motors

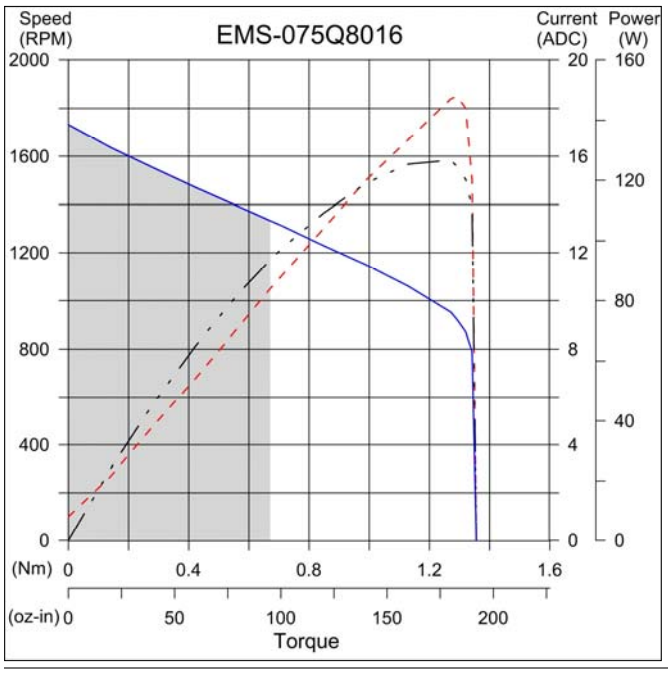
EnduraMax 75s Series Brushless Motor with Integral Drive

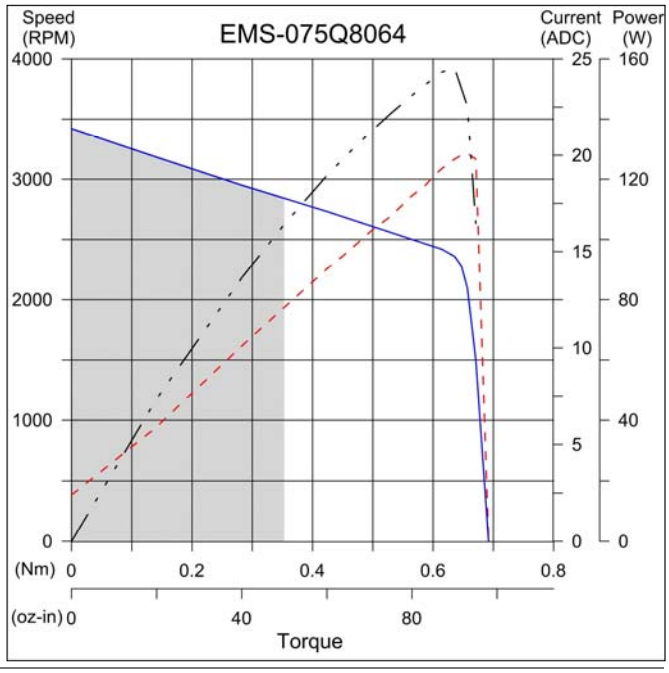
SPECIFICATIONS (8-STACK MODELS)

	EMS-075Q8016	EMS-075Q8064	EMS-075R8017	EMS-075R8018	EMS-075G8017	EMS-075G8018
	Low Speed	High Speed	Low Speed	High Speed	Low Speed	High Speed
DC Input Voltage [VDC ± 15%]	12		24		48	
Rated Cont. Torque [Nm (oz-in)]	0.67 (95)	0.35 (50)	0.78 (110)	0.49 (70)	0.85 (120)	0.74 (105)
Peak Torque [Nm (oz-in)][1]	1.27 (180)	0.64 (90)	1.83 (260)	1.13 (160)	2.19 (310)	2.40 (340)
Rated Speed [RPM]	1300	2950	1700	3000	1900	3000
No-load Speed [RPM]	1700	3400	2150	3400	2250	3450
Rated Cont. Power [W (HP)][2]	90 (0.12)	110 (0.15)	140 (0.19)	160 (0.21)	180 (0.24)	245 (0.33)
DC Input Current [ADC]	12.1	13.6	8.6	9.3	5.0	6.6
Power Derating Above 23°C [W/°C (W/°F)]	0.51 (0.28)	1.47 (0.82)	0.92 (0.51)	2.04 (1.14)	1.88 (1.05)	1.82 (1.01)
Motor Rotor Inertia [E-5 kg-m² (oz-in-sec²)]	3.35 (0.0048)					
Weight [kg (lb)]	1.41 (3.10)					
Available Control Modes	Open-loop speed control "OLV" mode (standard), current mode, and velocity mode					
Amplifier Type	PWM (20 kHz) 4-quadrant control					
Current (Torque) Loop Type	DQ PI, 100 µs update time					
Velocity Loop	PID / PDF 200 µs update time					
Standard Analog Input	0 to +10.0 VDC, 10kΩ, 12-bit resolution					
Standard Digital I/O	• Reverse direction input: +3 to +60 V (high); 0 to +0.5 V (low) at 3 mA nominal draw, sourcing • Speed/status output: open collector, +60 V max., 100 mA max. sink					
Speed / Status Output	• Speed monitor: 9 pulses per motor revolution • Drive over-temperature fault: 25% duty-cycle at 10 Hz • Bus under-voltage or over-voltage fault: 50% duty-cycle at 10 Hz • Stall or short-circuit fault: 75% duty cycle at 10 Hz				• Other fault: 100% duty cycle • Disabled: 0 V (nominal) output • Externally visible status LED notifies user of motor condition	
Standard Protection Features	• I²T current foldback • Over-voltage detection[3] • Short-circuit protect		• Reverse polarity protect • Load dump protect • Drive over-temperature protect		• IP50 protection level • Locked rotor protect (disable after three failed start attempts)	
Optional Drive Configuration Features (Contact Allied Motion for Details)	• Customized analog command input voltage ranges • Motor winding over-temperature protect		• Sinking and sourcing inputs • Separate motor-enable input • IP65 protect level • 2-wire input		• PWM speed control • Non-isolated, J1939 CAN input[4] • Potentiometer speed control • And more...	
Ambient Storage Temperature	-40 to 125 °C (-40 to 257 °F)					

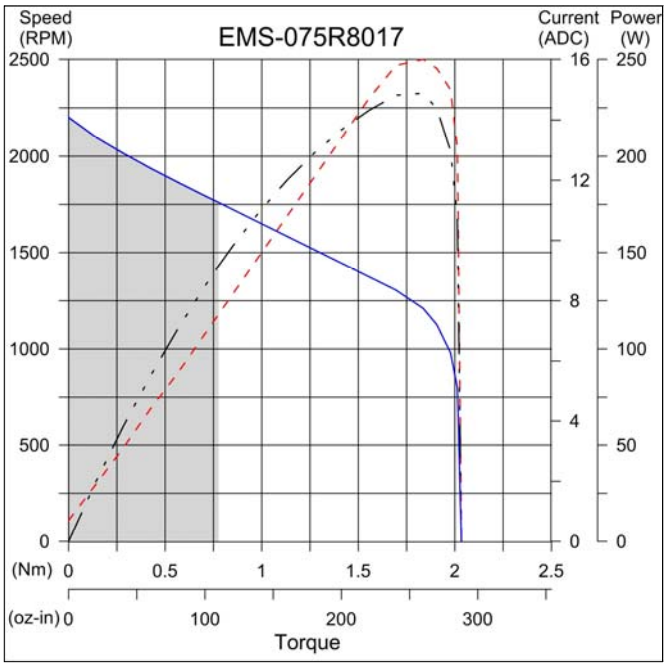
(1) Maximum of 4 sec.
(2) With motor mounted to aluminum plate 200 x 200 x 10 mm (8 x 8 x 0.375 in) at 23 ºC (derate motor power above 23 ºC ambient temperature)
(3) The user is responsible for checking the details of their power source to determine its ability to accept regenerated energy if produced by the user's system
(4) The user is responsible for providing CAN isolation if required by the user's system. Available with custom or Allied Motion's standard J1939 protocol

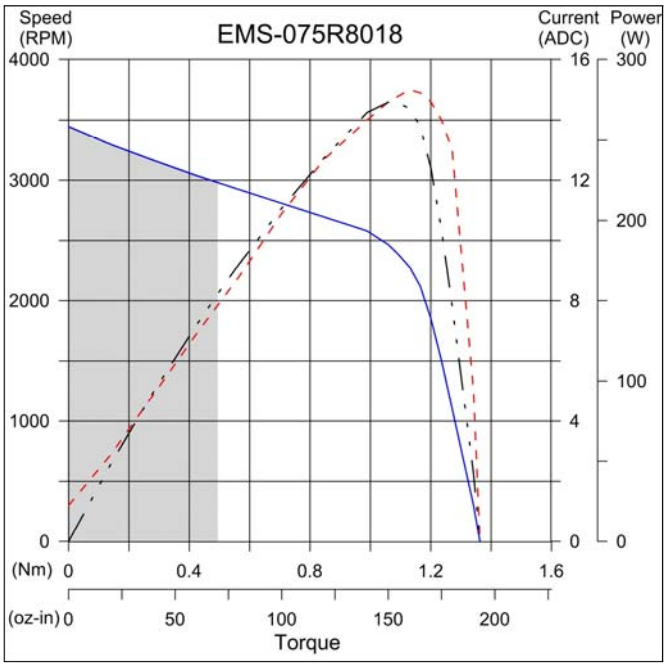
PERFORMANCE (8-STACK MODELS)

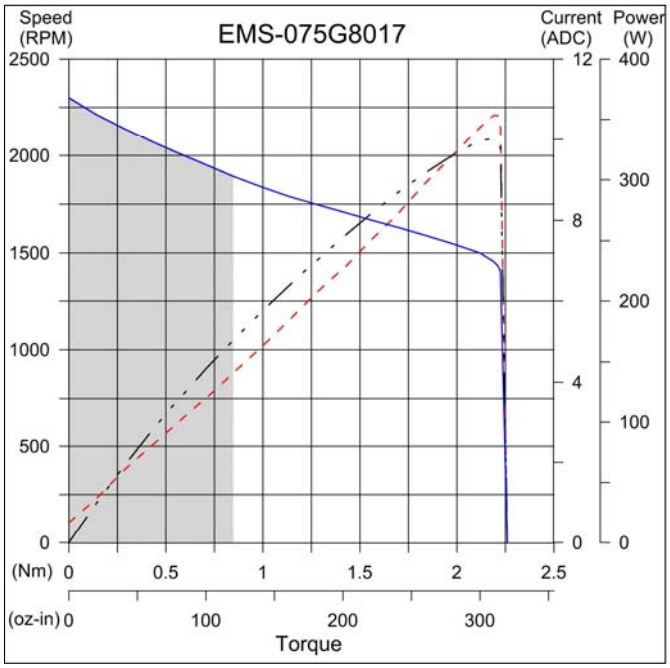


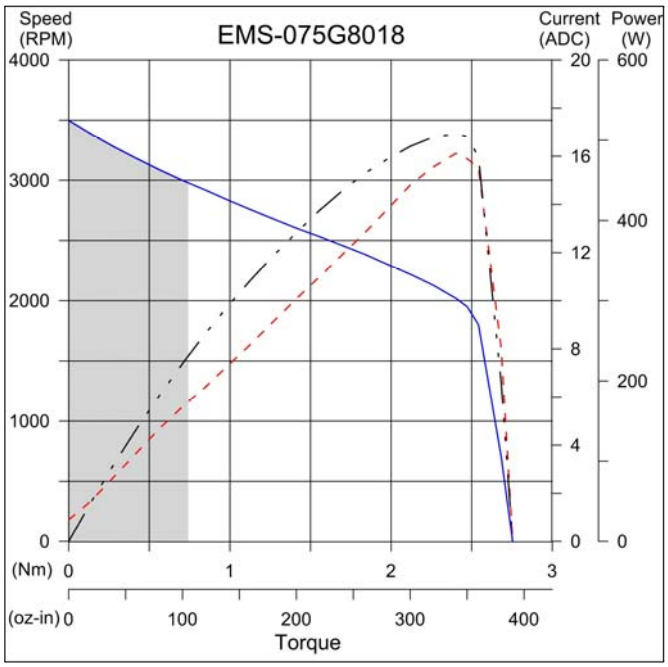


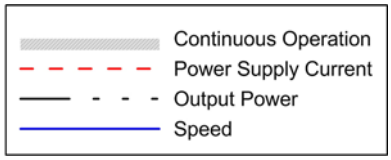
PERFORMANCE (8-STACK MODELS)



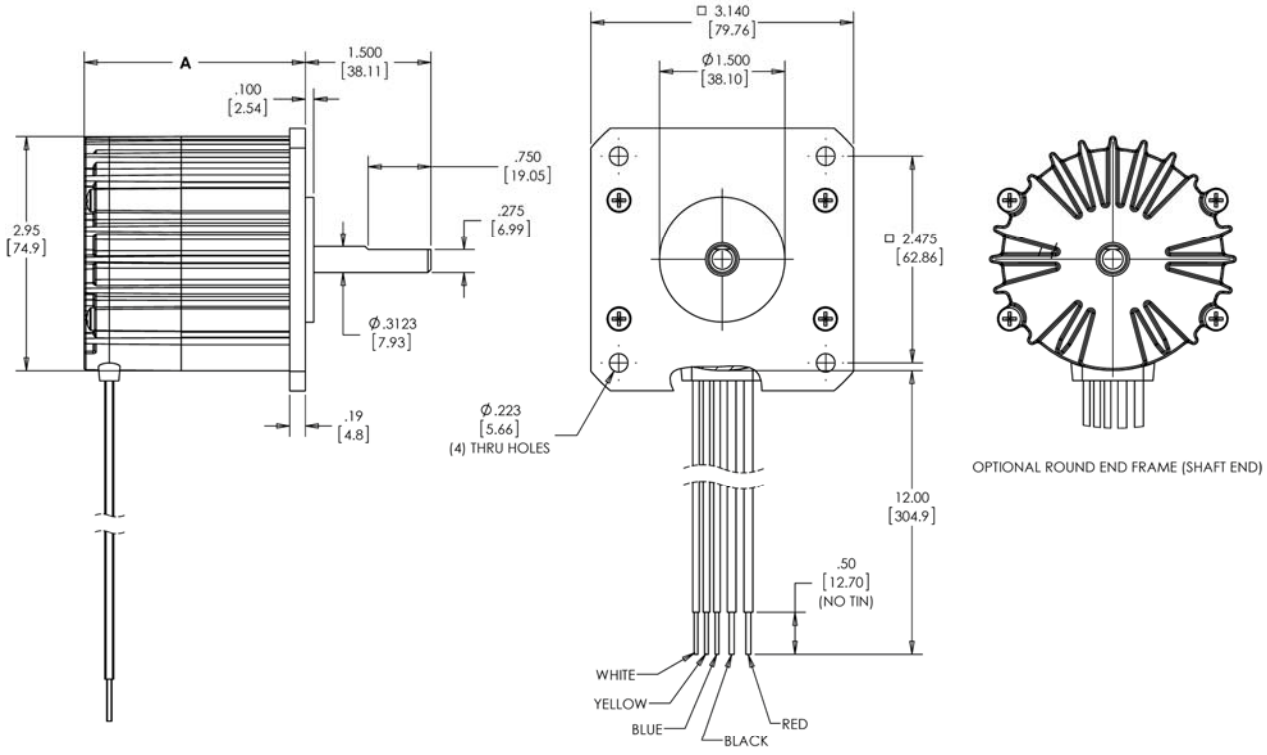








DIMENSIONS



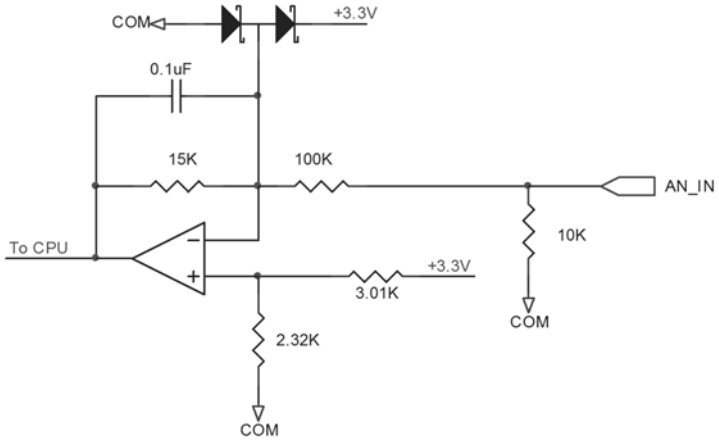
LEAD COLOR	FUNCTION	PARAMETER
WHITE	DISCRETE DIRECTION INPUT	>0.5 VDC= CW LEAD END ROTATION <0.5 VDC=CCW LEAD END ROTATION
YELLOW	ANALOG VOLTAGE SPEED COMMAND INPUT	0 TO 10.0 VDC
BLUE	DISCRETE OPEN COLLECTOR SPEED/DIAGNOSTICS OUTPUT	50% DUTY CYCLE SQUARE WAVE AT A FREQUENCY OF 9 CYCLES PER REVOLUTION
BLACK	NEGATIVE DRIVE POWER SUPPLY VOLTAGE	12VDC NOM: 9VDC MIN TO 18VDC MAX 24VDC NOM: 18VDC MIN TO 36VDC MAX 48VDC NOM: 36VDC MIN TO 54VDC MAX
RED	POSITIVE DRIVE POWER SUPPLY VOLTAGE	

Dimensions in “inches (millimeters)”

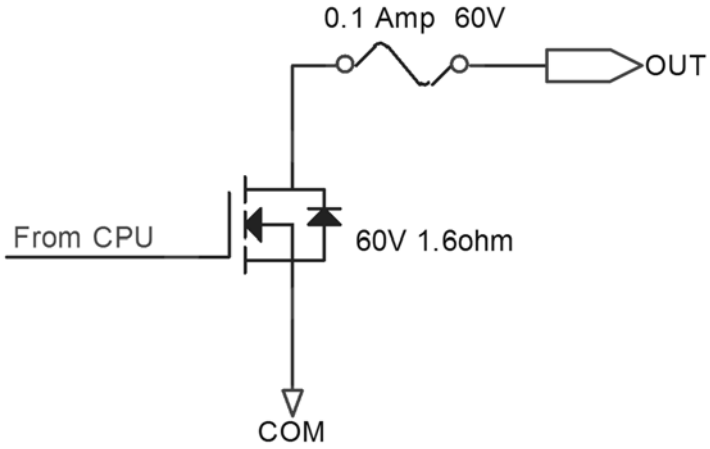
MODEL	2-STACK	5-STACK	8-STACK
Length A [in (mm)]	2.645 (68)	3.196 (82)	3.747 (96)

STANDARD I/O CIRCUIT DRAWINGS

SPEED CONTROL ANALOG INPUT



SPEED/STATUS SINKING OUTPUT



REVERSE DIRECTION SOURCING INPUT